

ONE POINT LESSON



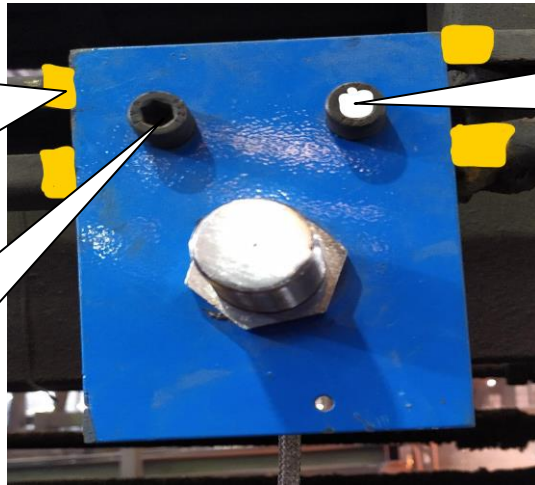
Registration No. _____

ETPM/. DIP/ELEC/10-01-21

Theme

Correct Fixing of Sensors at SPM

Posting expires:
Basic knowledge
Problem case examples
Improvement case examples

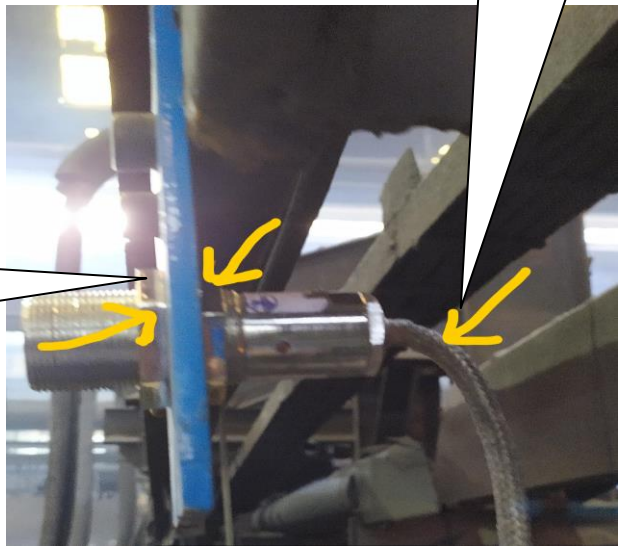


After fixing, paint the edges with yellow paint to mark location.

After tightening close the bolt head gap with ceramic wool.

Ensure cable is heat protected and no joint till joint box.

Allen bolt size M10*20 mm.(TVS)
Full tight with spring washer.



After adjusting the length of the sensor cross tight the special 36 mm. nuts using two special spanners.



Usespecial two sopanners 30mm across flat & 5 mm thick.

Correspondence courses																									
Who																					TPMG	Manager	Incharge	Created by	
To Whom																									
Evaluation of skill	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	Created by				
	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2					
Date	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/				

Evaluation of skill - 1. Does not understand 2. Understand intellectually 3. Can perform to some extent 4. Can perform with confidence

Circle
Section
Subsection

Name
Date created